

## CONTROL PANEL



INSTALLATION MANUAL


BFE

U-Security




Photocells not checked (Check every 6 months)


Photocell checked

## ENGLISH

## IT IS NECESSARY TO FOLLOW THIS SEQUENCE OF ADJUSTMENTS:

1 - Adjusting the limit switches
2 - Autoset
3 - Programming remote controls
4 - Setting of parameters/logic, where necessary
After each adjustment of the end stop position a new autoset is required.
After each modification of the motor type, a new autoset must be carried out
If the simplified menu is used:

- In GIUNO ULTRA BT A 20-GIUNO ULTRA BT A $50-$ E5 BT A18-E5 BT A12 motors: phase

1 (end stop adjustment) is included in the simplified menu

- In other motors: phase 1 (end stop adjustment) must be carried out before activating the simplified menu


## MOTOR COMPATIBILITY

|  | ELI 250 BT | $X$ |
| :--- | :--- | :--- |
| LUX BT | $X$ |  |
| LUX G BT | $X$ |  |
| IGEA BT | SUB BT |  |
|  | PHOBOS BT A 25/40 |  |

[^0]


|  | IGEA BT |
| :--- | :--- |
| Maximum power | 70w |
|  | Maximum cycle |




SUB BT


|  | PHOBOS BT A | KUSTOS BT A |
| :--- | :--- | :--- |
|  | PHOBOS BT B | KUSTOS BT B |
| Maximum power | 40 w | 40 w |
| Maximum cycle | 30 cycles/h | 30 cycles/h |



|  | GIUNO ULTRA BT A 20 <br>  <br> GIUNO ULTRA BT A 50 |
| :--- | :--- |
| Maximum power | 90 w |
|  | Maximum cycle |



(M1)

(M1)
M2


|  | VIRGO SMART BT A |
| :--- | :--- |
| Maximum power | 110 W |
|  | Maximum cycle |



|  | E5 BT A18 |
| :--- | :--- |
| Maximum power | 100w |
|  | Maximum cycle |
|  | 20 cycles/h |
|  | Maximum cable length |
|  | 30 m |



(M1
M2

|  | E5 BT A12 |
| :--- | :--- |
| Maximum power | 100 W |
| Maximum cycle | $100 \mathrm{cycles} / \mathrm{h}$ |
| Maximum cable length | 30 m |

ON pedestrian gates, adjust the speed so as to limit the energy of the leaf within a maximum value of 1.69 Joule (as required by the EN16005 regulation). Use the table to determine the minimum closing times between $90^{\circ}$ and $10^{\circ}$.

| Table with the leaf manoeuvre minimum times |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Leaf width (mm) | Leaf weight (kg) |  |  |  |  |
|  | 50 | 60 | 70 | 80 | 90 |
| 750 mm | 3,0 s | 3,0 s | 3,0 s | 3,0 s | 3,5 s |
| 850 mm | 3,0 s | 3,0 s | 3,5 s | 3,5 s | 4,0 s |
| 1000 mm | 3,5 s | 3,5 s | 4,0 s | 4,0 s | 4,5 s |
| 1200 mm | 4,0 s | 4,5 s | 4,5 s | 5,0 s | 5,5 s |

The approaching phase (from $10^{\circ}$ to the limit switch position) must take place in at least 1.5 s
Example: if the leaf weighs 80 kg and has a width of 1000 mm , adjust the manoeuvre speed from $90^{\circ}$ and $10^{\circ}$ in at least 4.0 s
For intermediate IMPORTANT: Low-energy operation is not considered a proper safety measure if the leaf is used by elderly, invalid, disabled people.




## INSTALLATION ALTERNATIVE

 SIMPLIFIED MENU

ELI BT A40 + FCE

| Maximum power | 180W |
| :--- | :--- |
|  | Maximum cycle |
| continuous cycle |  |

WARNING: The Thalia BT A80 board is only compatible with motors manufactured after 01/04/2022. The compatibility of the board with the motor can be checked both by the date of manufacture and by the colour of the wiring harnesses: Motors with RED-BLUE cables are COMPATIBLE. Models prior to 01/04/2022 with RED-BLACK motor cables ARE NOT COMPATIBLE WITH the Thalia BT A80 board.


## ELI BT A40

| Maximum power | 180W |
| :--- | :--- |
|  | Maximum cycle |
| continuous cycle |  |

WARNING: The Thalia BT A80 board is only compatible with motors manufactured after 01/04/2022. The compatibility of the board with the motor can be checked both by the date of manufacture and by the colour of the wiring harnesses: Motors with RED-BLUE cables are COMPATIBLE. Models prior to 01/04/2022 with RED-BLACK motor cables ARE NOT COMPATIBLE WITH the Thalia BT A80 board.


INSTALLATION ALTERNATIVE
SIMPLIFIED MENU


M1 M2


INSTALLATION ALTERNATIVE
SIMPLIFIED MENU


|  | ELIBTA35 V + FCE |
| :--- | :--- |
| Maximum power | 100w |
|  | Maximum cycle |



WARNING: The Thalia BT A80 board is only compatible with motors manufactured after 01/04/2022. The compatibility of the board with the motor can be checked both by the date of manufacture and by the colour of the wiring harnesses: Motors with RED-BLUE cables are


|  | ELI BT A35 V |
| :--- | :--- |
| Maximum power | 100W |
|  | Maximum cycle |

WARNING: The Thalia BT A80 board is only compatible with motors manufactured after 01/04/2022. The compatibility of the board with the motor can be checked both by the date of manufacture and by the colour of the wiring harnesses: Motors with RED-BLUE cables are COMPATIBLE. Models prior to 01/04/2022 with RED-BLACK motor cables ARE NOT COMPATIBLE WITH the Thalia BT A80 board.



|  | PHOBOS VELOCE BT B35 |
| :--- | :--- |
| Maximum power | 60 W |
|  | Maximum cycle |
|  | 25 cycles/h |

## SIMPLIFIED MENU



SIMPLIFIED MENU

(E2)

(E3)

SIMPLIFIED MENU
勾电 $\square$ dir $\rightarrow$


SIMPLIFIED MENU




SIMPLIFIED MENU




## SAFE12-SAFE13

ONLY WITH AN EXPANSION CARD




WARNING：this operation will restore the control unit＇s factory settings and all transmitters stored in its memory will be deleted． WARNING！Incorrect settings can result in damage to property and injury to people and animals．


## ENGLISH

## SIMPLIFIED MENU





| DIAGNOSTICS |  |  |
| :---: | :---: | :---: |
| Diagnostics code | DESCRIPTION | NOTES |
| Stre | START E external start input activated |  |
| 5tr 1 | START I internal start input activated |  |
| oPEn | OPEN input activated |  |
| cL5 | CLOSE input activated |  |
| PEd | PED pedestrian input activated |  |
| LITE | TIMER input activated |  |
| $5 t o p$ | STOP input activated |  |
| Phot | Activation of PHOT photocell input or, if configured as verified photocell, Activation of the associated FAULT input |  |
| Phop | Activation of PHOT OP opening photocell input or, if configured as active verified photocell only when opening, Activation of the associated FAULT input |  |
| Phat | Activation of PHOT CL closing photocell input or, if configured as active verified photocell only when closing, Activation of the associated FAULT input |  |
| brir | Activation of BAR safety edge input or, if configured as verified safety edge, Activation of the associated FAULT input |  |
| broo | Activation of BAR safety edge input with ACTIVE reversal ONLY WHILE OPENING, or, if configured as verified safety edge active only while opening, Activation of the associated FAULT input |  |
| bric | Activation of BAR safety edge input with ACTIVE reversal ONLY WHILE CLOSING, or, if configured as verified safety edge active only while closing, Activation of the associated FAULT input |  |
| $5 E t$ | The board is standing by to perform a complete opening-closing cycle uninterrupted by intermediate stops in order to acquire the torque required for movement. WARNING! Obstacle detection not active |  |
| Erit | Photocell test failed | Check photocell connection and/or logic settings |
| Eroz | Safety edge test failed | Check safety edge connection and/or logic settings |
| Er03 | Opening photocell test failed | Check photocell connection and/or parameter/logic setting |
| Er04 | Closing photocell test failed | Check photocell connection and/or parameter/logic setting |
| Er05 | 8k2 safety edge test failed | Check safety edge connection and/or parameter/logic settings |
| ErO7 | Opening safety edge test failed | Check safety edge connection and/or parameter/logic settings |
| Er08 | Closing safety edge test failed | Check safety edge connection and/or parameter/logic settings |
| Er if* | Board hardware test error | - Check connections to motor <br> - Hardware problems with board (contact technical assistance) |
| Er己H* | Encoder error | -Motororencoder signal power cables inverted/disconnected or incorrect programming (see Fig. E) <br> -Actuator movement is too slow or stopped with respect to programmed operation. |
| Er3H* | Reverse due to obstacle - Amperostop | Check fo r obstacles in path |
| Er $4 H^{*}$ | Thermal cutout | Allow automated device to cool |
| Er5 ${ }^{\text {* }}$ | Communication error with remote devices | Check connection with serial-connected accessory devices and/or expansion boards |
| Er 72 | Consistency error of the control unit's parameters (Logics and Parameters) | Pressing OK the detected settings are confirmed. The board will keep on working with the detected settings. <br> 1 The board settings must be checked (Parameters and Logics) |
| Er 73 | D-track parameter error | Pressing OK, the board will keep on working with D-track as a default. An autoset is required |
| Er83 | EEPROM memory error | Check that the memory card has been inserted correctly, try turning the card off and on again. If the problem persists, contact technical assistance. |
| Er8H-Er $\mathrm{SH}^{\text {H }}$ | Internal system supervision control error. | Try switching the board off and back on again. If the problem persists, contact the technical assistance department. |
| ErF? | Power supply overload |  |
| ErF3 | Error in the configuration of the logics (SAFE inputs, motor type) | Check that the SAFE logic or motor type configuration is correct. |
| ErF9 | Solenoid lock output overload | -Check lock connections <br> - Unsuitable lock |
| ErSi | Error during limit switch adjustment Only for E5 BT A18 / E5 BT A12 | Motor or encoder signal power cables inverted/disconnected or incorrect programming. (see Fig. E) |

## 1）GENERAL INFORMATION

The THALIA BT A80 control panel is supplied by the manufacturer with standard settings．Any variation must be set using the built－in on－screen programmer．

Its main features are：
Control of 1 or 224 V BT motors
Note： 2 motors of the same type must be used．
Electronic torque control with obstacle detection
－Limit switch control inputs based on motor selected
Separate inputs for safety devices
Built－in radio receiver rolling code．
The board has a terminal strip of the removable kind to make maintenance or replacement easier．It comes with a series of prewired jumpers to make the installer＇s job on site easier．
The jumpers concern terminals：70－71，70－72，70－73．If the above－mentioned terminals are being used，remove the relevant jumpers

## 2）TESTING

The THALIA BT A80 panel controls（checks）the start relays and safety devices （photocells）before performing each opening and closing cycle．
If there is a malfunction，make sure that the connected devices are working properly and check the wiring．

## 3）TUBE ARRANGEMENT Fig．A

## 4）TERMINAL BOARD WIRING Fig．B

WARNINGS－When performing wiring and installation，refer to the standards in force and，whatever the case，apply good practice principles．
Wires carrying different voltages mustbe kept physically separate from each other or they must be suitably insulated with at least 1 mm of additional insulation． Wires must be secured with additional fastening near the terminals，using devices such as cable clamps．
All connecting cables must be kept far enough away from the dissipater．
WARNING！For connection to the mains power supply，use a multicore cable with a cross－sectional area of at least $2 \times 1.5 \mathrm{~mm}^{2}$ of the kind provided for by the regulations in force．To connect the motors，use a cable with a cross－sec－ tional area of at least $1.5 \mathrm{~mm}^{2}$ of the kind provided for by the regulations in force．The cable must be type H05RN－F at least．

| 5）TECHNICAL SPECIFICATIONS |  |
| :--- | :--- |
| Power supply | $220-230 \mathrm{~V} 50 / 60 \mathrm{~Hz}$ |
| Power | 200 W |
| Operating temperature range | $-20 /+60^{\circ} \mathrm{C}$ |
| Thermal overload protection | Software |
| IP | 45 |
| Accessories power supply | $24 \mathrm{~V}=-(\leq 0.5 \mathrm{~A})$ |
| AUX 1 | NO $24 \mathrm{~V}=-$ powered contact $(\leq 1 \mathrm{~A})$ |
| AUX 2 | NO contact $(24 \mathrm{~V} \approx / \leq 1 \mathrm{~A})$ |
| Max．．n <br> memized <br> moransmitters that can be | 128 |
|  | 2048 （only with expansion kit） |

## Usable transmitter versions：

All ROLLING CODE transmitters compatible with

|  | Terminal | Definition | Description |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { 㐫 츨 } \\ & \text { Bo } \\ & \text { à } \end{aligned}$ | L | LINE | Single－phase power supply 220－230V 50／60 Hz |
|  | N | NEUTRAL |  |
| $\begin{aligned} & \text { 訁े } \\ & \stackrel{\circ}{0} \end{aligned}$ | 10 | MOT1＋ | Connection motor 1．Time lag during closing． Check connections shown in Fig．E |
|  | 11 | MOT1－ |  |
|  | 14 | MOT2＋ | Connection motor 2．Time lag during opening． Check connections shown in Fig．E |
|  | 15 | MOT2－ |  |
| $\frac{x}{\frac{x}{4}}$ | 20 21 | AUX 1－POWERED CONTACT $24 \mathrm{~V}=-(\leq 1 \mathrm{~A})$ | AUX1 configurable output－Default setting FLASHING LIGHT． <br> 2ND RADIO CHANNEL／SCA GATE OPEN LIGHT／COURTESY LIGHT command／ZONE LIGHT command／STAIR LIGHT／GATE OPEN ALARM／FLASHING LIGHT／SOLENOID LATCH／MAGNETIC LOCK／MAINTENANCE／FLASHING LIGHT AND MAINTE－ NANCE．Refer to＂AUX output configuration＂table． |
|  | 26 27 | AUX 2 －FREE CONTACT（N．O．） $(24 \mathrm{~V} \approx / \leq 1 \mathrm{~A})$ | AUX 2 configurable output－Default setting 2ND RADIO CHANNEL Output． <br> 2ND RADIO CHANNEL／SCA GATE OPEN LIGHT／COURTESY LIGHT command／ZONE LIGHT command／STAIR LIGHT／GATE OPEN ALARM／FLASHING LIGHT／SOLENOID LATCH／MAGNETIC LOCK． <br> Refer to＂AUX output configuration＂table． |
|  | 28 | LOCK 12／24V＝－－ | Lock type Logic $=0-12 \mathrm{~V}=-$ snap action electric lock output（max 30W）．Pulse activated output on each opening． |
|  |  |  | Lock type Logic＝1－12V $\ldots$－magnet electric lock output（ $m$ ax 15W）．Output Activated with gate closed． |
|  | 29 |  | Lock type Logic＝2－24V $=-$ snap action electric lock output（max 30W）．Pulse activated output on each opening． |
|  |  |  | Lock type Logic＝3－24V＝－－magnet electric lock output（max 15W）．Output Activated with gate closed． |
|  |  |  | Lock type Logic $=4$－Traction lock：active throughout the manoeuvre． Max．： 1 A for 1S， 0.2 A for the rest of the manoeuvre． |
|  | 41 | ＋REF SWE | Limit switch common |
|  | 42 | SWC 1 | Motor 1 closing limit switch SWC1（N．C．）． |
|  | 43 | SWO 1 | Motor 1 opening limit switch SWO1（N．C．）． |
|  | 44 | SWC 2 |  |
|  | 45 | SWO 2 | Motor 2 opening limit switch SWO2（N．C．）． |
|  | 42 | SW 1 | Limit switch control motor 1. <br> For actuators with single－wire limit switch control． |
|  | 43 | SW 2 | Limit switch control motor 2. <br> For actuators with single－wire limit switch control． |
|  | 40 | －REF SWE | Limit switch common |
|  | 42 | SW 1 | Limit switch control motor 1. |
|  | 43 | SW 2 | Limit switch control motor 2. |
|  | 40 | －REF SWE | Encoder power supply，white cable |
|  | 41 | ＋REF SWE | Encoder power supply，brown cable |
|  | 42 | ENC M1 | Engine 1 encoder signal，green cable |
|  | 43 | ENC M2 | Engine 2 encoder signal，green cable |




## INSTALLATION MANUAL

SAFE logic= 4 - Input configured as Phot cl (photocell active during closing only) non tested (*). (fig.F, ref.1).
Enables connection of devices not equipped with supplementary test contacts. In the event beam is broken, photocell operation is disabled during opening. During closing, movement is reversed immediately. If not used, leave jumper inserted.
SAFE logic=5 - Input configured as Phot cl test (tested photocell active during closing only (fig.F, ref.2).
Switches photocell testing on at start of operation. In the event beam is broken, photocell operation is disabled during opening. During closing, movement is reversed immediately.
SAFE logic= 6 - Input configured as Bar (safety edge) non tested (*). (fig.F, ref.3).
Enables connection of devices not equipped with supplementary test contacts. The command reverses movement for 2 sec.. If not used, leave jumper inserted.
SAFE logic= 7 - Input configured as Bar (tested safety edge (fig.F, ref.4).
Switches safety edge testing on at start of operation. The command reverses movement for 2 sec .
SAFE logic= 8 - Input configured as Bar 8k2 (fig.F, ref.5). Input for resistive edge 8K2.
The command reverses movement for 2 sec .
SAFE logic=9 Input configured as Bar op, safety edge with active inversion only while opening, if activated while closing, the automation stops (STOP) (Fig. F, ref. 3).
Allows connecting devices not fitted with supplementary test contact. The operation while opening causes the movement to be reversed for 2 seconds, the operation while closing causes the automation to stop. If not used, leave jumper inserted.
SAFE logic=10 Input configured as Bar op test, safety edge checked with active inversion only while opening, if activated while closing, the automation stops (STOP) (Fig. F, ref. 4).
Activates testing safety edges when starting operation. The operation while opening causes the movement to be reversed for 2 seconds, the operation while closing causes the automation to stop.
SAFE logic=11 Input configured as Bar 8k2 op, 8k2 safety edge with active inversion only while opening, if activated while closing, the automation stops (STOP) (Fig. F, ref. 5).
The operation while opening causes the movement to be reversed for 2 seconds, the operation while closing causes the automation to stop.
SAFE logic=12 Input configured as Bar cl, safety edge with active inversion only while closing, if activated while opening, the automation stops (STOP) (Fig. F, ref. 3).
Allows connecting devices not fitted with supplementary test contact. The operation while closing causes the movement to be reversed for 2 seconds, the operation while opening causes the automation to stop. If not used, leave jumper inserted.
SAFE logic=13 Input configured as Bar cl test, safety edge checked with active inversion only while closing, if activated while opening, the automation stops (STOP) (Fig. F, ref. 4).
Activatestesting safety edges when starting operation. The operation while closing causes the movement to be reversed for 2 seconds, the operation while opening causes the automation to stop. SAFE logic=14 Input configured as Bar 8k2 cl, safety edge with active inversion only while closing, if activated while opening, the automation stops (STOP) (Fig. F, ref. 5).
The operation while closing causes the movement to be reversed for 2 seconds, the operation while opening causes the automation to stop.
(*) If "D" type devices are installed (as defined by EN12453), connect in unverified mode, foresee mandatory maintenance at least every six months.

| Radio channel control configuration |
| :---: |
| CH logic $=0-$ Control configured as Start E. Operation according to 5tEP-by-5tEP MouEfint logic. External start for traffic light control. |
| CH logic= 1 - Control configured as Start l. Operation according to 5tEP-by-5tEP fouEnit logic. Internal start for traffic light control. |
| CH logic $=2-$ Control configured as Open. The command causes the leaves to open. |
| CH logic=3-Control configured as Closed. The command causes the leaves to close. |
| CH logic=4 - Control configured as Ped. <br> The command causes the leaf to open to the pedestrian (partial) opening position. Operation according to 5tEP-by-5tEP nouEnint. logic |
| Logica CH=5-Control configured as STOP. The command performs a STOP |
| CH logic $=6$ - Control configured as AUX1. (**) The control activates the AUX1 output |
| CH logic $=7$ - Not used |
| CH logic = 8- Radio command configured as AUX11 (**). The command activates the AUX11 output (only with expansion card) |
| CH logic $=9$ - Control configured as AUX2. (**) The control activates the AUX2 output |
| CH logic $=10$ - Control configured as EXPO1. ( ${ }^{* *)}$ The control activates the EXPO1 output |
| CH logic= 11 - Control configured as EXPO2. (**) The control activates the EXPO2 output |
| CH logic $=12-$ Command set up as COURTESY LIGHT <br> The command enables the light with bi-stable logic. At least one auxiliary output must be set as a courtesy light. |

${ }^{(* *)}$ Active only if the output is configured as Monostable Radio Channel, Courtesy Light, Zone Light, Stair Light, Bistable Radio Channel or Timed Radio Channel.

## 6) MOTOR WIRING Fig. E <br> 7) SAFETY DEVICES

## 7.1) TESTED DEVICES Fig. F

## 7.2) CONNECTION OF 1 PAIR OF NON-CHECKED PHOTOCELLS FIG.C

7.3) CONNECTION OF 1 PAIR OF CHECKED PHOTOCELLS FIG. D
8) CALLING UP MENUS: FIG. 1
8.1) PARAMETERS MENU (PRrR $)_{\text {) ( }}^{\text {(PARAMETERS TABLE "A") }}$
8.2) LOGIC MENU (Loí ic) (LOGIC TABLE"B")
8.3) RADIO MENU (rRd io) (RADIO TABLE "C")
8.4) DEFAULT MENU (dEFRLiLt)

Restores the controller's DEFAULT factory settings. Following this reset, you will need to run the AUTOSET function again.

## 8.5) LANGUAGE MENU (LRnEuSREE)

Used to set the programmer's language on the display.

## 8.6) AUTOSET MENU (RUL o $5 E t$ )

- Launch an autoset operation by going to the relevant menu.
- As soon as you press the OK button, the ${ }^{n}$........ ...." message is displayed and the control unit commands the device to perform a full cycle (opening followed by closing), during which the minimum torque value required to move the leaf is set automatically. The number of cycles required for the autoset function can range from 1 to 3 . During this stage, it is important to avoid breaking the photocells'beams and not to use the START and STOP commands or the display.
Once this operation is complete, the control unit will have automatically set the optimum torque values. Check them and, where necessary, edit them as described in the programming section.

WARNING!! Check that the force of impact measured at the points provided for by standard EN 12445 is lower than the value laid down tandard EN 12453.

Impact forces can be reduced by using deformable edges.

- Warning!!While the autoset function is running, the obstacle detection function is not active. Consequently, the installer must monitor the automated system's movements and keep people and property out of range of the automated system.


## SOLENOID LOCK

WARNING: In the case of leaves longer than 3m, it is essential to install a solenoid lock.
8.7)INSTALLATION TEST PROCEDURE

1. Run the AUTOSET cycle (*)
2. Check the impact forces: if they fall within the limits ( ${ }^{(* *)}$ ) skip to point 10 of the procedure, otherwise
3. Where necessary, adjust the speed and sensitivity (force) parameters: see parameters table.
4. Check the impact forces again: if they fall within the limits ( ${ }^{* *}$ ) skip to point 10 of the procedure, otherwise
5. Apply a shock absorber profile
6. Check the impact forces again: if they fall within the limits ( ${ }^{* *)}$ skip to point 10
7. Check the impact forces again
8. Apply pressure-sensitive or electro-sensitive protective devices (such as a safety edge) (**)
9. Check the impact forces again: if they fall within the limits ( ${ }^{(* *)}$ ) skip to point 10 of the procedure, otherwise
10. Allow the drive to move only in "Deadman" mode
11. Make sure all devices designed to detect obstacles within the system's operating range are working properly
(*) Before running the autoset function, make sure you have performed all the assembly and make-safe operations correctly, as set out in the installation warnings in the drive's manual.
${ }^{(* *)}$ Based on the risk analysis, you may find it necessary to apply sensitive protective devices anyway

## 8.8) LIMIT STOP ADJUSTMENT MENU (L.5L Roj)

Used to adjust the limit stops for motors equipped with encoder; moreover, for motors equipped with independent limit stop wiring harness allows the correct positioning of the leaf for the subsequent limit stop adjustment. For motors not specified, the menu is not active and the message" unavailable" is shown
on the display
NOTE: these manoeuvres are performed in person preset mode, at slow speed, without the intervention of the safety devices.
8.8.1) GIUNO ULTRA BT A20, GIUNO ULTRA BT A50

Using the "+/-" buttons on the display, bring the leaf in the desired position. To adjust the"limit stops, refer to the settings for limit stop adjustment provided in the GIUNO ULTRA motor manual.

### 8.8.2) E5 BT A12, E5 BT A18

Using the „+/-" buttons on the display, bring the leaf in the position indicated by the display (opening or closing). Once the desired position is reached, confirm the position by pressing the OK button. For E5 motors, the leaf can be manually positioned close to the limit stops by pushing the gate; then move the gate using the „$+/-$ ""button until it is against the mechanical stopper. To confirm the position or use the OK button or the radio control (previously stored).

## 8.9) STATISTICS MENU

Used to view the version of the board, the total number of operations (in hundreds), the number of transmitters memorized and the last 30 errors (the first 2 digits indicate the position, the last 2 give the error code). Error 01 is the most recent. A blinking error indicates the first error after the last maintenance.

### 8.10) PASSWORD MENU

Used to set a password for the board's wireless programming via the U-link network.
With "PROTECTION LEVEL" logic set to 1,2,3,4, the password is required to access the programming menus. After 10 consecutive failed attempts to log in, you will need to wait 3 minutes before trying again. During this
time, whenever an attempt is made to log in, the display will read "BLOC". The default password is 1234.

## 9) CLOSING LIMIT SWITCH PRESSURE Fig. G Ref. A-B OPENING DIRECTION Fig. E

## 10) U-LINK OPTIONAL MODULES

Refer to the U-link instructions for the modules.
The use of some models causes lowered radio capacity. Adjust the system using an appropriate antenna tuned to 433 MHxz .
WARNING! Incorrect settings can result in damage to property and injury to people and animals.

WARNING: Check that the force of impact measured at the points provided for by standard EN 12445 is lower than the value laid down by standard EN 12453.
Impact forces can be reduced by using deformable edges.
For best results, it is advisable to run the autoset function with the motors idle (i.e. not overheated by a considerable number of consecutive operations).

TABLE "A" - PARAMETERS MENU - (PRr PR )

| Parameter | min. | max. | Default | Personal | Definition | Description |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| OPEn dELRY $\varepsilon$ InE | 0 | 10 | 3 |  | Motor 2 opening delay time [s] | Motor 2 opening delay time with respect to motor 1. |
| $\begin{gathered} \text { cL5 } \left.\begin{array}{c} \text { dELRY } \\ t \\ \text { inE } \end{array}\right) \end{gathered}$ | 0 | 25 | 6 |  | Motor 1 closing delay time [s] | Motor 1 closing delay time with respect to motor 2. <br> NOTE: if the time is set to maximum, before starting, engine 1 waits for the complete shut down of engine 2. |
| tcR | 0 | 120 | 10 |  | Automatic closing time [s] | Waiting time before automatic closing. |
| PEd tcR | 0 | 120 | 0 |  | Automatic closure time from pedestrian manoeuvre [s] | Waiting time before automatic closure after a pedestrian manoeuvre, ONLY if different from 0 . <br> If the parameter is set to 0 , the waiting time after a pedestrian manoeuvre is the same as the non-pedestrian manoeuvre. |
| trF. LEht.cir. L | 1 | 180 | 40 |  | Time-to-clear traffic light zone [s] | Time-to-clear for the zone run through by traffic controlled by the traffic light. |
| t. L Whit | 30 | 300 | 90 |  | Lighting time of the courtesy light [s] | Lighting duration of the courtesy light [s] |
| oitpitt $\angle I \cap E$ | 1 | 240 | 10 |  | Activation time of the timed output [s] | Timed radio channel output activation time in seconds |
| of. di5t. Stoid | 0 | 100 | 10 |  | Slow-down distance during opening [\%] | Slow-down distance for motor(s) during opening, given as a percentage of total travel. WARNING: Once the parameter has been edited, a complete uninterrupted opening-closing cycle is required. <br> WARNING: when the display reads "SET", obstacle detection is not active. <br> ATTENTION: with actuators with integrated locks, the permanently active slowdown to a value higher than 5 is mandatory. <br> WARNING: in GIUNO, the slow-down distance is set with the sliding sensors ATTENTION: for the ELI BT A35 engine type, the slowing cannot be excluded; values below $10 \%$ will be considered to be $10 \%$. |
| cL. di5t. SLoud | 0 | 100 | 10 |  | Slow-down distance during closing [\%] | Slow-down distance for motor(s) during closing, given as a percentage of total travel. <br> WARNING: Once the parameter has been edited, a complete uninterrupted opening-closing cycle is required. <br> WARNING: when the display reads "SET", obstacle detection is not active. <br> ATTENTION: with actuators with integrated locks, the permanently active slowdown to a value higher than 5 is mandatory. <br> WARNING: in GIUNO, the slow-down distance is set with the sliding sensors ATTENTION: for the ELI BT A35 engine type, the slowing cannot be excluded; values below $10 \%$ will be considered to be $10 \%$. |
| d 15t. dEcEL | 0 | 100 | 15 |  | Deceleration distance [\%] | Deceleration distance (switch from running speed to slow-down speed) for motor(s) both during opening and during closing, given as a percentage of total travel. WARNING: Once the parameter has been edited, a complete uninterrupted opening-closing cycle is required. WARNING: when the display reads "SET", obstacle detection is not active. |
| PEd opEn iniu | 10 | 100 | 100 |  | Partial opening M1 [\%] | Partial opening distance as a percentage of total opening following activation of PED pedestrian command. |
| of. Force | 1 | 100 | 50 |  | Leaf force during opening [\%] | Force exerted by leaf/leaves during opening. This is the percentage of force delivered, beyond the force stored during the autoset cycle (and subsequently updated), before an obstacle alarm is generated. <br> The parameter is set automatically by the autoset function. <br> WARNING: It affects impact force directly: make sure that current safety requirements are met with the set value (*). Install anti-crush safety devices where necessary ( ${ }^{* *)}$ ). |
| cL5. FarcE | 1 | 100 | 50 |  | Leaf force during closing [\%] | Force exerted by leaf/leaves during closing. This is the percentage of force delivered, beyond the force stored during the autoset cycle (and subsequently updated), before an obstacle alarm is generated. <br> The parameter is set automatically by the autoset function. <br> WARNING: It affects impact force directly: make sure that current safety requirements are met with the set value (*). Install anti-crush safety devices where necessary (**). |


| Parameter | min. | max. | Default | Personal | Definition | Description |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Suc PrE55ure ForcE | 0 | 100 | 100 |  | Leaf pressure force on the closure limit-switch [\%] | The force exerted by the leaf during the pressure on the closure limit-switch. |
| oP 5PEEd | 15 | 100 | 100 |  | Opening speed [\%\} | Percentage of maximum speed that can be reached by motor(s) during opening. WARNING: Once the parameter has been edited, a complete uninterrupted opening-closing cycle is required. WARNING: when the display reads "SET", obstacle detection is not active. |
| cl 5PEEd | 15 | 100 | 100 |  | Closing speed [\%] | Percentage of maximum speed that can be reached by motor(s) during closing. WARNING: Once the parameter has been edited, a complete uninterrupted opening-closing cycle is required. WARNING: when the display reads "SET", obstacle detection is not active. |
| 5LoL 5PEEd | 15 | 100 | 25 |  | Slow-down speed [\%] | Opening and closing speed of motor(s) during slow-down stage, given as a percentage of maximum running speed. WARNING: Once the parameter has been edited, a complete uninterrupted opening-closing cycle is required. WARNING: When the display reads ""SET'I", obstacle detection is not active. <br> ATTENTION: for motor type ELI BT A35 it is not possible to exclude the deceleration; values greater than $\mathbf{5 0 \%}$ will be considered at $\mathbf{5 0 \%}$. |
| TR intEnRincE | 0 | 250 | 0 |  | Programming number of operations for maintenance threshold [in hundreds] | Allows you to set a number of operations after which the need for maintenance will be reported on the AUX output configured as Maintenance or Flashing Light and Maintenance . |

(*) In the European Union, apply standard EN 12453 for force limitations, and standard EN 12445 for measuring method. (**) Impact forces can be reduced by using deformable edges.

TABLE"B" - LOGIC MENU - (Lói ic)


| INSTALLATION MANUAL |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Logic | Definition | Default | $\begin{gathered} \text { Cross out } \\ \text { setting } \\ \text { used } \end{gathered}$ | Optional extras |
| Pre-RLRrit | Pre-alarm | 0 | 0 | The flashing light comes on at the same time as the motor(s) starts. |
|  |  |  | 1-10 | The pre-alarm function is activated: The flashing light comes on before the motor(s) starts. The value of the parameter indicates the duration of the pre-flashing in seconds. |
| hold-to-ril | Deadman | 0 | 0 | Pulse operation. |
|  |  |  | 1 | Deadman mode. <br> Input 61 is configured as OPEN UP. <br> Input 62 is configured as CLOSE UP. <br> Operation continues as long as the OPEN UP or CLOSE UP keys are held down. <br> WARNING: safety devices are not enabled. |
|  |  |  | 2 | Emergency Deadman mode. Usually pulse operation. <br> If the board fails the safety device tests (photocell or safety edge, ErOx) 3 times in a row, the device is switched to Deadman mode, which will stay active until the OPEN UP or CLOSE UP keys are released. Input 61 is configured as OPEN UP. Input 62 is configured as CLOSE UP. $\qquad$ WARNING: with the device set to Emergency Deadman mode, safety devices are not enabled. |
|  |  |  | 3 | Dead-man function during closing. <br> The input 61 is configured as OPEN UP. <br> The input 62 is configured as CLOSE UP. <br> The opening manoeuvre occurs automatically, the closing manoeuvre continues until the control button (CLOSE) is pressed. $\Lambda_{0}$ <br> WARNING: safety devices are not active during the closure. |
| OPEn tbl | Block pulses during opening | 0 | 0 | Pulse from inputs configured as Start E, Start I, Ped has effect during opening. |
|  |  |  | 1 | Pulse from inputs configured as Start E, Start I, Ped has no effect during opening. |
| EcR tbi | Block pulses duringTCA | 0 | 0 | Pulse from inputs configured as Start E, Start I, Ped has effect during TCA pause. |
|  |  |  | 1 | Pulse from inputs configured as Start E, Start I, Ped has no effect during TCA pause. |
| cLo5E tibl | Block pulses during closing | 0 | 0 | Pulse from inputs configured as Start E, Start I, Ped has effect during closing. |
|  |  |  | 1 | Pulse from inputs configured as Start E , Start l , Ped has no effect during closing. |
| ran blous c. ap | Hammer during opening | 0 | 0 | Logic not enabled |
|  |  |  | 1 | Before opening completely, the gate pushes for approx. 2 seconds as it closes. This allows the solenoid lock to be released more easily. <br> IMPORTANT - Do not use this function if suitable mechanical stops are not in place. |
| ran blou c.cl | Hammer during closing | 0 | 0 | Logic not enabled |
|  |  |  | 1 | Before closing completely, the gate pushes for approx. 2 seconds as it opens. This allows the solenoid lock to be released more easily. <br> IMPORTANT - Do not use this function if suitable mechanical stops are not in place. |
|  |  |  | 0 | Logic not enabled |
| bLoc PEr5 15t | Stop maintenance | 0 | 1 | If motors stay idle in fully open or fully closed position for more than one hour, they are switched on in the direction of the stop for approx. 3 seconds. This operation is performed every hour. NB: In hydraulic motors, this function serves to compensate a possible reduction in the volume of oil due to a drop in temperature during extended pauses, such as during the night, or due to internal leakage. <br> IMPORTANT - Do not use this function if suitable mechanical stops are not in place. |
| Pre55 5inc | Closing limit switch pressure | 0 | 0 | Movement is stopped only when the closing limit switch trips: in this case, the tripping of the closing limit switch must be adjusted accurately (Fig.G Ref.B). |
|  |  |  | 1 | Use when there is a mechanical stop in closed position. <br> This function allows leaves to press against the mechanical stop without the Amperostop sensor interpreting this as an obstacle. <br> Thus the rod continues its stroke for a few seconds after meeting the closing limit switch or as far as the mechanical stop. In this way, the leaves come to rest perfectly against the stop by allowing the closing limit switches to trip slightly earlier (Fig.G Ref.A). |
| icE | Ice feature | 0 | 0 | The Amperostop safety trip threshold stays at the same set value. |
|  |  |  | 1 | The controller automatically adjusts the obstacle alarm trip threshold at each start up. Check that the force of impact measured at the points provided for by standard EN 12445 is lower than the value laid down by standard EN 12453. If in doubt, use auxiliary safety devices. <br> This feature is useful when dealing with installations running at low temperatures. WARNING: once this feature has been activated, you will need to perform an autoset opening and closing cycle. |
| Rot. on | Number of active motors | 2 | 1 | Only motor 1 active (1 leaf). |
|  |  |  | 2 | Both motors are activated (2 leaves). |
| in5tRLLRL ion RLEErnit iuE | Installation alternative | 0 | 0 | See Fig.E0 |
|  |  |  | 1 | See Fig.E1 |
|  |  |  | 2 | See Fig.E2 |
|  |  |  | 3 | See Fig.E3 |
|  |  |  | 4 | See Fig.E4 |
|  |  |  | 5 | See Fig.E5 |
|  |  |  | 6 | See Fig.E6 |
|  |  |  | 7 | See Fig.E7 |
| ( 5RFE | Configuration of safety input SAFE 1. 72 | 0 | 0 | Input configured as Phot (photocell). |
|  |  |  | 1 | Input configured as Phot test (tested photocell). |
|  |  |  | 2 | Input configured as Phot op (photocell active during opening only). |
|  |  |  | 3 | Input configured as Phot op test (tested photocell active during opening only). |

INSTALLATION MANUAL

| Logic |  | Definition | Default | Cross out setting used | Optional extras |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 2 SRFE |  | Configuration of safety input SAFE 2. 74 | 6 | 4 | Input configured as Phot cl (photocell active during closing only). |
|  |  | 5 |  | Input configured as Phot cl test (tested photocell active during closing only). |
|  |  | 6 |  | Input configured as Bar, safety edge. |
|  |  | 7 |  | Input configured as Bar, tested safety edge. |
|  |  | 8 |  | Input configured as Bar 8k2. (Inactive on SAFE 2,11,13). |
|  |  | 9 |  | Input configured as Bar OP, safety edge with inversion active only while opening. If while closing, the movement stops. |
|  |  | 10 |  | Input configured as Bar OP TEST, safety edge tested with inversion active only while opening. If while closing, the movement stops. |
| Only with an expansion card. If you do not use the expansion card, leave the default setting (15) | 10 SRFE |  | Configuration of safety input SAFE 10. 77 | 15 | 11 | Input configured as Bar OP 8k2, safety edge with inversion active only while opening. If while closing, the movement stops. (Inactive on SAFE 2,11,13). |
|  | 1) 5RFE |  | Configuration of safety input SAFE 11. 78 | 15 | 12 | Input configured as Bar CL, safety edge with inversion active only while closing. If while opening, the movement stops. |
|  | I2 5RFE |  | Configuration of safety input SAFE 12. 79 | 15 | 13 | Input configured as Bar CL TEST, safety edge tested with inversion active only while closing. If while opening, the movement stops. |
|  | 13 5RFE |  | Configuration of safety input SAFE 13. 80 | 15 | 14 | Input configured as Bar CL 8k2, safety edge with inversion active only while closing. If while opening, the movement stops. (Inactive onSAFE 2,11,13). |
|  |  |  |  |  | 15 | Input configured as deactivated. To be used without the expansion card. (Not active on Safe 1,2). |
| 1 ic |  |  | Configuration of command input IC 1. 61 | 0 | 0 | Input configured as Start E. |
|  |  | 1 |  |  | Input configured as Start I. |
|  |  | 2 |  |  | Input configured as Open. |
|  |  | 3 |  |  | Input configured as Close. |
| 2 ic |  | Configuration of command input IC 2. 62 | 4 | 4 | Input configured as Ped. |
|  |  | 5 |  | Input configured as Timer. |
| Only with an expansion card | 15 ic |  | Configuration of command input IC 10. 64 | 2 | 6 | Input configured as Timer Pedestrian. |
|  | 11 ic | Configuration of command input IC 11. 65. | 3 |  |  |  |
| ich |  | Configuration of the 1st radio channel command | 0 | 0 | Radio control configured as START E. |  |
|  |  | 1 |  | Radio control configured as Start I. |  |  |
|  |  | 2 |  | Radio control configured as Open. |  |  |
| 己ch |  |  | Configuration of the 2nd radio channel command | 9 | 3 | Radio control configured as Close |
|  |  | 4 |  |  | Radio control configured as Ped |  |
|  |  | 5 |  |  | Radio control configured as STOP |  |
| 3ch |  |  | Configuration of the 3rd radio channel command | 2 | 6 | Radio control configured as AUX1 ** |
|  |  | 7 |  |  | Not used |  |
|  |  | 8 |  |  | Radio control configured as AUX11 ** (only with an expansion card) |  |
| 4ch |  | Configuration of the 4th radio channel command | 5 | 9 | Radio control configured as AUX2 ** |  |
|  |  | 10 |  | Radio control configured as EXPO1 ** |  |  |
|  |  | 11 |  | Radio control configured as EXPO2 ** |  |  |
|  |  | 12 |  | Control configured as COURTESY LIGHT <br> The command enables the light with bi-stable logic. At least one auxiliary output must be set as a courtesy light |  |  |
| IRLH |  |  | Configuration of AUX 1 output. 20-21 | 6 | 0 | Output configured as a monostable radio channel |
|  |  | 1 |  |  | Output configured as SCA, gate open light. |  |
| בRLH |  |  | Configuration of AUX 2 output. 26-27 | 0 | 2 | Output configured as Courtesy Light command. |
|  |  | 3 |  |  | Output configured as Zone Light command. |  |
| Only with an expansioncard | ISRIH |  | Configuration of AUX 10 22-23 | 3 | 4 | Output configured as Stair Light |
|  |  | 5 |  |  | Output configured as Alarm |  |
|  |  | 6 |  |  | Output configured as Flashing light |  |
|  |  | 7 |  |  | Not used |  |
|  | 1 IRILH | Configuration of AUX 11 output. | 1 | 8 | Not used |  |
|  |  |  |  | 9 | Output configured as Maintenance |  |
|  |  |  |  | 10 | Output configured as Flashing Light and Maintenance. |  |
|  |  |  |  | 11 | Not used |  |
|  |  |  |  | 12 | Not used |  |
|  |  |  |  | 13 | Output configured as closed Gate Status |  |
|  |  |  |  | 14 | Output configured as a Bistable radio channel |  |
|  |  |  |  | 15 | Output configured as a Timed radio channel |  |
|  |  |  |  | 16 | Output configured as open Gate Status |  |
| Loch |  | Lock type. 28-29 | 0 | 0 | Output configured for 12 V snap-action electric lock. |  |
|  |  | 1 |  | Output configured for 12 V magnet electric lock. Max.0.5A Power Down is not active with this setting |  |  |
|  |  | 2 |  | Output configured for 24 V snap-action electric lock. |  |  |
|  |  | 3 |  | Output configured for 24 V magnet electric lock. Max.0.25A Power Down is not active with this setting |  |  |
|  |  | 4 |  | Traction lock: active throughout the manoeuvre. Max.: 1 A for 1S, 0.2 A for the rest of the manoeuvre. |  |  |



## INSTALLATION MANUAL

| Logic | Definition | Default | Cross out setting used | Optional extras |
| :---: | :---: | :---: | :---: | :---: |
| 2 EHPO | Configuration of EXPO2 output on input-output expansion board 6-7 | 11 | 5 | Output configured as Alarm. |
|  |  |  | 6 | Output configured as Flashing light. |
|  |  |  | 7 | Output configured as Latch. |
|  |  |  | 8 | Output configured as Magnetic lock. |
|  |  |  | 9 | Output configured as Traffic Light control with TLB board. |
|  |  |  | 10 | Output configured as Flashing Light and Maintenance. |
|  |  |  | 11 | Output configured as Traffic Light control with TLB board. |
|  |  |  | 12 | Not used |
|  |  |  | 13 | Not used |
|  |  |  | 14 | Output configured as closed Gate Status |
|  |  |  | 15 | Output configured as Bistable Radio Channel |
|  |  |  | 16 | Output configured as timed Radio Channel |
| triff ic L Whe PrEFLRSh iniu | Traffic light pre-flashing | 0 | 0 | Output configured as open Gate Status |
|  |  |  | 1 | Red lights flash, for 3 seconds, at start of operation. |
| ErRFF ic L Wintred LRnp RLLUSyan | Steadily lit red light | 0 | 0 | Red lights off when gate closed. |
|  |  |  | 1 | Red lights on when gate closed. |

TABLE "C" - RADIO MENU (rRd io)

| Logic | Description |
| :---: | :--- |
| Rdd ich | Add 1ch Key <br> associates the desired key with the 1nd radio channel command. |
| Rdd2ch | Add 2ch Key <br> associates the desired key with the 2nd radio channel command. |
| RddJch | Add 3ch Key <br> associates the desired key with the 3nd radio channel command. |
| Rdd4ch | Add 4ch Key <br> associates the desired key with the 4nd radio channel command. |
| ErR5E i2g | Erase List <br> ! <br> WARNING! Erases all memorized transmitters from the receiver's memory. |
| ErR5E i | Eliminates individual radio control <br> Removes a radio control if clone or replay is disabled) To select the radio control to be deleted, enter the position or press a button on the radio control to be deleted <br> (the position is displayed) |


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[^0]:    * 

    Motor only compatible if produced after this date

